# Analysis of checklists for agricultural safety management

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A – Research concept and design, B – Collection and/or assembly of data, C – Data analysis and interpretation, D – Writing the article, E – Critical revision of the article, F – Final approval of article

Kim H, Räsänen K, Chae H, Lee K. Analysis of checklists for agricultural safety management. Ann Agric Environ Med. 2018; 25(3): 494–499. doi: 10.26444/aaem/85177

# Abstract

**Introduction.** The current health and safety management system under the Occupational Health and Safety Act has avoided agriculture in Korea. It is important to consider the various safety systems used in agricultural health and safety to develop effective regulations.

**Objective.** The aims were to classify and review the items from various checklists using safety systems, such as design, training, etc., ultimately aimed at proposing directions for improving the health and safety of farmers.

**Materials and method.** Among the retrieved checklists with Google, four were chosen for this study, based on criteria such as the Checklist developed by an international organization, as well as others. Each item on the checklist was categorized using criteria concerning safety systems, developed based on previous studies.

**Results.** The total number of analyzed items was 573, which is 36 more than the actual number of checklist items (537). The proportion of items belonging to the training/procedures system was the highest (32.5%); the second-highest was for the mitigation system – 18.2%.; the third-largest proportion of items was maintenance/inspection – with 14.3%. Items related to the design and human factor systems were 8.2% and 5.6%, respectively. The safety system with the lowest proportion was the warning/notification system – 4.2% of the total items. The proportion of items that could not be classified into safety systems was found to be 16.1%.

**Conclusions.** A large number of items belonging to the training/procedures system reported as occasionally not effective in prevention of injury were found in the checklists. It appears important to develop checklist items proposing the supplementation of various safety systems, rather than presenting items that are biased towards certain safety systems.

# Key words

checklist, agriculture, safety, management

# INTRODUCTION

Agriculture is known to be one of the most dangerous industries in the world along with mining and forestry. However, health and safety management in agriculture is challenging compared to other industries due to difficulties in accessibility caused by geographical dispersion, smaller size of farming businesses, diversity of farms and farm work, management by self-employed farmers, aging of farmers, a wide range of potential hazards from use of agricultural machinery to animals [1-6]. Due to these factors, there is a lack of health and safety regulations specifically for agriculture, even in Western countries; also in Korea, the current health and safety management system under the Occupational Health and Safety Act has largely avoided agriculture [7-9]. Only recently, countries such as the United States have begun to apply health and safety regulations to agriculture, previously not applicable to self-employed farmers, and separate regulations have been introduced for specific sources of hazards, such as agricultural machinery [10, 11]. Given the general lack of agricultural health and safety regulations, health and safety institutions in Finland and Ireland, as well as the International Labour Organization (ILO), have developed health and safety checklists for agriculture, utilizing them in intervention programmes where farmers or local experts directly evaluate and manage risks associated with farms.

It has been reported that agricultural health and safety intervention programmes focused on training and education have had uncertain effects on the improvement of health and safety levels in farms [12]. In order to develop effective prevention methods for occupational injuries among farmers, it is important to consider errors in the various safety systems, ranging from the lack of training and failure to use personal protective equipment, to the deficient design of agricultural machinery, misuse of safety signs, and presence of language barriers [13–16].

While items in agricultural health and safety checklists such as utilization of personal protective equipment, safety education, and adherence to safe procedures, can be easily applied to self-employed farmers with limited financial resources, checklists using a diverse range of safety systems can be an important tool for supplementing health and safety regulations and used as guidelines for more effective health and safety interventions. Therefore, this study aimed to classify and review the items from various checklists using safety systems, such as safety design, training, safety signs, communication, etc., ultimately aiming to propose directions for improving health and safety regulations.

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Received: 27.09.2017; accepted: 09.02.2018; first published: 13.04.2018

### MATERIALS AND METHOD

Checklist search. To collect agricultural health and safety checklists utilized in farms, on 6 January 2016, Google was used to search for checklists, accumulating a total of 54 checklists. The following key words and phrases were used in the search: agriculture, checklist, accident, disease, health, safety, farmers, farm workers, risks, hazards, and management. No limit for publication year was introduced. Among the retrieved checklists, four were chosen for this study based on the following criteria:

- a) checklist developed by an international organization, national health and safety authority, or agricultural association in Western countries;
- b) checklist suitable for use on any type of farm, including self-employed and family farms;
- c) checklist written to be easily understood by farmers (Tab. 1).

Categorizing items into safety systems. In this study, each of the checklist items was categorized using criteria concerning safety systems, developed based on previous studies (Tab. 2). The definition of each system in this study varies slightly from that suggested in previous research, given that agricultural workplace conditions are different from those in other industries [2, 17]. The items that could not be classified into the domains of the six safety systems were labeled as 'not categorized' (NC) items.

#### RESULTS

Classification of checklist items according to safety systems and sub-systems. Table 3 shows the results of the classification of all checklist items based on the safety systems presented in Table 2. Where one item belonged to more than two safety systems or NC group, the item was divided and classified. As a result, the total number of analyzed items was 573, which is 36 more than the actual number of checklist items (537).

In all four checklists, the proportion of items belonging to the training/procedures system was the highest. The checklist with the highest proportion of these items was the 'Checklist

Table 1. Characteristics of checklists for analysis

for maintenance activities in agriculture' - 37.3%, and the checklist with the lowest proportion was the 'Risk assessment tool' – 28.9%. Summing-up all items, the proportion of items belonging to the training/procedures system was 32.5%. The second-highest proportion was for the mitigation system, with 18.2% of items belonging to this system, and ranged between 16.1% – 21.0% across the checklists. The safety system with the third-largest proportion of items was maintenance/ inspection, with 14.3%. However, in the checklist 'Ergonomic checkpoints in agriculture', the proportion of items in this system was only 3.8%, representing a much lower proportion compared to other checklists. Items related to the design and human factor systems were 8.2% and 5.6%, respectively, and had similar proportions. The safety system with the lowest proportion was the warning/notification system – 4.2% of the total items. The proportion of items in this system was low with less than 6% in all checklists (Tab. 3, 4).

Classification of checklist items not categorized into safety systems and sub-systems. The proportion of items that could not be classified into safety systems was found to be 16.1%. In terms of individual checklists, the 'Checklist for maintenance activities in agriculture' had the lowest proportion of NC items - 5.6%, and the ILO-developed checklist 'Ergonomic checkpoints in Agriculture' had the highest - 28.5%. Among the NC items, the proportion of items with indefinite target or method was 5.9%; again, 'Ergonomic checkpoints in Agriculture' had the highest proportion at 11.4%, and the 'Checklist for maintenance activities in agriculture' the lowest - 1.9%. The overall proportion of NC items, excluding those with indefinite target or method, was 11.2% (Tab. 3). Within the NC category, the items enquiring about farmers' recognition of the existence of hazards were mostly found in the 'Risk assessment document'. In the 'Risk assessment tool', there were 9 and 10 items relating to general health management and administrative action, respectively, which were significantly higher numbers than in the other checklists. In the 'Ergonomic checkpoints in agriculture' there were 5 and 9 items relating to environmental protection and management of workplace and work, including work shift, respectively (Tab. 4).

Checklist name	Category classification	Number of items	Publisher/Country	Source
Ergonomic checkpoints in agriculture	Storage and handling of materials, Workstations and tools, Machine safety, Agricultural vehicles, Physical environment, Control of hazardous chemicals, Environmental protection, Welfare facilities, Family and community cooperation, Work organization and working schedules	100	International Labour Organization (ILO)	http:/www.ilo.org/global/publications/ ilo-bookstore/order-online/books/ WCMS_168042/langen/index.htm
Checklist for maintenance activities in agriculture <sup>a</sup>	Information and training, Falls on the farm, Roof work, Scaffolds and platforms, Building demolition, Portable tools, Workshop, Machinery repair, Vehicle repair, Power take-off safety, Fire safety in workplaces, Electricity, Fuses and miniature circuit-breakers, Confined spaces, Farm infections, Sun and heat exposure	152	European Agency for Safety and Health at Work (EU-OSHA)	https://osha.europa.eu/en/tools-and- publications/publications/reports/ maintenance-in-agriculture-a-safety-and- health-guide
Risk assessment document <sup>b</sup>	Children, Older farm household members, Tractors, Farm vehicles and ATVs, Machinery, Livestock, Farmyard and buildings, Workshop/repairs/ working with timber, Electricity, Chemical safety assessment, Health of farmers	113	Health and Safety Authority (Ireland)	http://www.hsa.ie/eng/Publications_ and_Forms/Publications/Agriculture_ and_Forestry/Code_of_PracticeRisk_ Assessments.pdf
Risk assessment tool <sup>c</sup>	Noise, Thermal conditions, Footpaths and workspaces, Chemicals, Dust and molds, Machinery and equipment, Hand tools, Electricity and electronic equipment, Physical workloads, Operational planning, Animal handling, Transport and traffic, Timber cutting and fire wood making	172	National Resources Institute (Finland)	https://portal.mtt.fi/portal/page/portal/ mtt/hankkeet/maatilanriskienhallinta/ tyoturvallisuusriskit_b.pdf

This checklist is contained in "Maintenance in Agriculture - A Safety and Health Guide" (European Agency for Safety and Health at Work, 2011)

<sup>b</sup> This checklist is contained in "Farm Safety Code of Practice" (Health and Safety Authority, Ireland, 2006) <sup>c</sup> Original Finnish title of the checklist is Työturvallisuusriskien hallinta, b-osa (Occupational safety risk management, part b) and the checklist was found through website of Natural Resources Institute, Finland and translated by Prof. Kimmo Räsänen of University of Eastern Finland, one of the authors

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# Table 2. Definition of safety systems and sub-systems

Safety systems	Sub-systems		
Design (Safety system eliminating or substituting hazard on farm)	<ul> <li>Elimination or substitution of hazard</li> <li>Safety design of agricultural machinery, workplace, infrastructure, tool, storage material</li> <li>Existence of proper tools, machinery, infrastructure, facilities for safety</li> <li>Designation of safe place for vulnerable people</li> <li>Storage of hazardous materials away from workplace</li> </ul>		
Maintenance/inspection (Safety system inspecting or maintaining safety status)	<ul> <li>Maintenance and inspection of infrastructure, machinery, facilities, safety devices, and workplace</li> <li>Hazard assessment</li> <li>Inspection of work ability</li> </ul>		
Mitigation (Safety system reducing or minimizing exposure to hazard and injury)	<ul> <li>Shutdown devices or blocking of sources of hazards</li> <li>Supporting or securing devices</li> <li>Reduction of weight and electricity</li> <li>Existence of ventilation system</li> <li>Existence of seatbelt, guard, and safety rail</li> <li>First aid preparedness</li> <li>Existence of emergency facility or devices</li> <li>Rollover protection</li> <li>Existence of rest or safe areas away from hazards</li> <li>Ergonomic design of workplace and materials, and devices</li> <li>Enough spaces, sockets and others for safety</li> </ul>		
Warning/notification (Safety system raising alarm or notifying work about hazard)	<ul> <li>Existence of sign or board for notification and warning</li> <li>Existence of easy-to-see visual display of control</li> <li>Existence of communication system for emergency situations such as alarming device</li> <li>Material Safety Data Sheets available in workplaces</li> </ul>		
Training/procedures (Safety system making farmer act safely during work)	<ul> <li>Existence and observance of procedures for safe task (stable posture, pre-startup review, wearing seatbelt, turning off engine, clear visibility, positioning of materials, use of proper tools, working slowly, and buddy system)</li> <li>Retention of information related to safety</li> <li>Training and education for safety and health</li> <li>Work performed by certified personnel</li> </ul>		
Human factor (Safety system protecting each farmer individually from hazard on farm)	– Use of personal protective equipment (PPE), sunscreens, work clothes and others for personal safety		
NC (Not categorized by safety systems)	<ul> <li>Indefinite target (injury and hazard) or method</li> <li>Administrative action</li> <li>Environmental protection</li> <li>Outsourcing of hazardous work</li> <li>Public sanitation</li> <li>General health management</li> <li>Farmers' recognition of hazard in workplace</li> <li>Management of work and environment</li> </ul>		

# Table 3. Number of checklist items (N=573) categorized by safety systems (%)

	Checklist name				
Safety system	Ergonomic         Checklist for maintenance activities in agriculture         Risk assessment document (Ireland           agriculture (ILO)         (EU-OSHA)         Risk assessment		Risk assessment tool (Finland)	Total	
Number of items	100	152	113	172	537
[Number of items divisible into two or more]	[5]	[9]	[7] <sup>b</sup>	[15]	[36]
Design	10 (9.5)	21 (13.0)	3 (2.5)	13 (7.0)	47 (8.2)
Maintenance /inspection	4 (3.8)	26 (16.1)	22 (18.3)	30 (16.0)	82 (14.3)
Mitigation	22 (21.0)	26 (16.1)	25 (20.8)	31 (16.6)	104 (18.2)
Warning /communication	5 (4.8)	9 (5.6)	6 (5.0)	4 (2.1)	24 (4.2)
Training /procedures	32 (30.5)	60 (37.3)	40 (33.3)	54 (28.9)	186 (32.5)
Human factor	2 (1.9)	10 (6.2)	6 (5.0)	14 (7.5)	32 (5.6)
Indefinite target (injury/hazard) or method	12 (11.4)	3 (1.9)	10 (8.3)	9 (4.8)	34 (5.9)
NC Others <sup>a</sup>	18 (17.1)	6 (3.7)	8 (6.7)	32 (17.1)	64 (11.2)
Total number of items	105 (100)	161 (100)	120 (100)	187 (100)	573 (100)

<sup>a</sup> Administrative action, outsourcing of hazardous work, environmental protection, public sanitation, general health management, farmers' recognition of hazard in workplace, management of work and environment, hazard identification <sup>b</sup> An item is divisible into three

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#### Table 4. Number of checklist items (N=573) categorized by sub systems in each safety system (%)

	Checklist name				
Safety system and sub system	Ergonomic checkpoints in agriculture (ILO)	Checklist for maintenance activities in agriculture (EU-OSHA)	Risk assessment document (Ireland)	Risk assessment tool (Finland)	Total
Design	10 (100.0)	21 (100.0)	3 (100.0)	13 (100.0)	47 (100.0)
Elimination or substitution of hazard	0 (0.0)	1 (4.8)	1 (33.3)	0 (0.0)	2 (4.3)
Safety design of agricultural machinery, workplace, infrastructure, tool, storage	5 (50.0)	14 (66.7)	1 (33.3)	6 (46.2)	26 (55.3)
material	4 (40.0)	4 (19.0)	0 (0.0)	2 (15.4)	10 (21.3)
Existence of proper tools, machinery, infrastructure, facilities for safety	0 (0.0)	0 (0.0)	1 (33.3)	1 (7.7)	2 (4.3)
Designation of safe place for vulnerable people Storage of hazardous materials away from workplace	1 (10.0)	2 (9.5)	0 (0.0)	4 (30.8)	7 (14.9)
Maintenance/inspection	- /				
Maintenance and inspection of infrastructure, machinery, facilities, safety devices,	4 (100.0)	26 (100.0)	22 (100.0)	30 (100.0)	82 (100.0)
and workplace	4 (100.0)	26 (100.0)	21 (95.5)	28 (93.3)	79 (96.3)
Hazard assessment and Inspection of work ability	0 (0.0)	0 (0.0)	1 (4.5)	2 (6.7)	3 (3.7)
Mitigation	22 (100.0)	26 (100.0)	25 (100.0)	31 (100.0)	104 (100.0)
Shutdown devices or blocking of sources of hazards	4 (18.2)	11 (42.3)	11 (44.0)	16 (51.6)	42 (40.4)
Supporting or securing devices	1 (4.5)	6 (23.1)	4 (16.0)	0 (0.0)	11 (10.6)
Reduction of weight and electricity	0 (0.0)	0 (0.0)	3 (12.0)	0 (0.0)	3 (2.9)
Existence of ventilation system	3 (13.6)	2 (7.7)	2 (8.0)	3 (9.7)	10 (9.6)
Existence of seatbelt, guard, and safety rail	0 (0.0)	3 (11.5)	1 (4.0)	3 (9.7)	7 (6.7)
First aid preparedness	1 (4.5)	1 (3.8)	2 (8.0)	3 (9.7)	7 (6.7)
Existence of emergency facility or devices	2 (9.1)	1 (3.8)	2 (8.0)	0 (0.0)	5 (4.8)
Rollover protection	0 (0.0)	0 (0.0)	0 (0.0)	1 (3.2)	1 (1.0)
Existence of rest or safe areas away from hazards	1 (4.5)	0 (0.0)	0 (0.0)	1 (3.2)	2 (1.9)
Ergonomic design of workplace and materials, and devices	10 (45.5)	0 (0.0)	0 (0.0)	4 (12.9)	14 (13.5)
Enough spaces, sockets and others for safety	0 (0.0)	2 (7.7)	0 (0.0)	0 (0.0)	2 (1.9)
Warning/communication Existence of sign or board for notification and warning	5 (100.0)	9 (100.0)	6 (100.0)	4 (100.0)	24 (100.0)
Existence of easy-to-see visual display of control	3 (60.0)	5 (55.6)	6 (100.0)	1 (25.0)	15 (62.5)
Existence of communication system for emergency situations such as alarming	1 (20.0)	0 (0.0)	0 (0.0)	0 (0.0)	1 (4.2)
device	1 (20.0)	3 (33.3)	0 (0.0)	2 (50.0)	6 (25.0)
Material Safety Data Sheets available in workplaces	0 (0.0)	1 (11.1)	0 (0.0)	1 (25.0)	2 (8.3)
Training/procedures	32 (100.0)	60 (100.0)	40 (100.0)	54 (100.0)	187 (100.0)
Existence and observance of procedures for safe task	25 (78.1)	44 (73.3)	25 (62.5)	45 (83.3)	139 (74.3)
Retention of information related to safety	1 (3.1)	7 (11.7)	3 (7.5)	3 (5.6)	14 (7.5)
Training and education for safety and health	6 (18.8)	6 (10.0)	3 (7.5)	5 (9.3)	21 (11.2)
Work performed by certified personnel	0 (0.0)	3 (5.0)	9 (22.5)	1 (1.9)	13 (7.0)
Human factor	2 (100.0)	10 (100.0)	6 (100.0)	14 (100.0)	32 (100.0)
Use of personal protective equipment (PPE), sunscreens, work clothes and others for personal safety	2 (100.0)	10 (100.0)	6 (100.0)	14 (100.0)	32 (100.0)
Number of checklist items not categorized by safety systems	30 (100.0)	9 (100.0)	18 (100.0)	41 (100.0)	98 (100.0)
Indefinite target (injury/hazard) or method	12 (40.0)	3 (33.3)	10 (55.6)	9 (22.0)	34 (34.7)
Management of workplace and work including work shift	9 (30.0)	3 (33.3)	0 (0.0)	11 (26.8)	23 (23.5)
Administrative action	0 (0.0)	1 (11.1)	1 (5.6)	9 (22.0)	11 (11.2)
Public hygiene	2 (6.7)	1 (11.1)	1 (5.6)	0 (0.0)	4 (4.1)
General health management	2 (6.7)	0 (0.0)	1 (5.6)	10 (24.4)	13 (13.3)
Environmental protection	5 (16.7)	0 (0.0)	0 (0.0)	0 (0.0)	5 (5.1)
Farmers' recognition of hazard in workplace	0 (0.0)	1 (11.1)	5 (27.8)	0 (0.0)	6 (6.1)
Outsourcing of hazardous work	0 (0.0)	0 (0.0)	0 (0.0)	2 (4.9)	2 (2.0)
Total number of items	105 (100)	161 (100)	120 (100)	187 (100)	573 (100.0)

## DISCUSSION

It is well known that occupational injuries during farm work typically occur due to the rotating blades of agricultural machinery or exposure from dangerous chemicals, such as pesticide. However, to ensure the effective and direct prevention of occupational injuries during farm work, it is important to verify not only the level of exposure to source of hazards and risk factors, but also the factors that influence the occurrence of occupational injuries from a management perspective.

According to previous studies, the occupational injuries faced by farmers are associated with farm management

conditions and their socio-economic status [18, 19]. Kim et al. (2016) stated that farmers' occupational injuries occur due to errors in various safety systems, such as inefficient design of machines, lack of communication tools such as warning signs, and lack of training.

The current study analyzed and classified the items in four existing agricultural health and safety checklists into six safety systems suggested by Kim et al. (2016), presenting considerations for improving future agricultural health and safety checklists, as well as regulations [2].

Analyzing the checklists, the highest proportion of items was found for the training/procedures system, followed by the mitigation and maintenance/inspection systems. The fact that checking for participation in training and observance of procedures for safe tasks is comparatively the easiest assessment, may have resulted in the highest number of items for the training/procedures system. Moreover, the assumption that inadequate awareness, knowledge, and attitudes may result in behaviors causing injuries might have contributed to the inclusion of a high number of items related to training and work procedures for farmers during checklist development. However, it has been confirmed that health and safety intervention programmes in agriculture implemented through education and training are occasionally ineffective [20].

Deroo et al. (2000) insisted that many specialists argued that safety management involving the adjustment of workplace environments or system changes through legislation amendments is more effective in reducing injuries, compared to educational programmes [21]. The authors of the presented study believe that the reason behind such phenomena can be attributed to the possibility that engaging in actions for health and safety according to training depends on the individual's level of understanding and acceptance of the training, as well as the workplace environment. Moreover, farmers' occupational injuries are deeply and complexly connected to various errors, such as faulty design of agricultural machinery as well as human error [22–25]. Thus, in order to advance injury prevention efficiency, it is more important to consider other safety systems than focusing only on the training/procedural system.

The proportion of items categorized into the mitigation and maintenance/inspection systems was found to be the highest after the training/procedures system. The presented study defined the mitigation system as ranging from ventilation devices and removal of hazardous airborne substances to emergency shut-down devices for agricultural machinery. While these systems do not present a fundamental solution, e.g. eliminating or substituting hazards, they may still be very effective, as prevention effects can be sustainable regardless of the attitude of farmers. However, in the same way that continuous education is required to maintain workers' knowledge of health and safety, maintenance and inspection are also mandatory. In the checklists examined in this study, there were many items for confirming the status of maintenance and repairs of safety equipment. Given that the proportion of items in the mitigation and maintenance/ inspection systems was the second highest, the checklists analyzed in this study may be effective to a certain extent in hazard prevention for farmers.

The most effective prevention method for occupational injuries is the elimination or substitution of hazards that result in injuries. This study defined such methods as the design system and identified items from each checklist belonging to this category. However, in farm workplaces, crops, livestock, and agro-products are sources of hazards that are difficult to eliminate; moreover, despite design errors in agricultural machinery being sources of safety hazards, the replacement of such machinery or facilities may be difficult for self-employed farms given their financial situation, which become even more pronounced in developing countries. As a result, it is certainly understandable that the items belonging to the design system had a comparatively lower proportion. However, from the perspective of securing the right to know for farmers, it appears necessary to develop and utilize checklist items for a design system that is more proactive in nature.

In the presented study, the proportion of items within the warning/notification system was the lowest. Agriculture is characterized by individual work, with farmers separated geographically from one another; this characteristic appears to have been reflected in the analyzed checklists, resulting in a lower number of items belonging to the warning/notification system, which is consistent with the communication existing between farmers. Workers may not be able to notice warning/ notification signs or hear an alarm due to their unique situation. Moreover, the level of understanding of signage may differ according to the educational level of farmers; consequently, this renders equality in health and safety management for all workers very difficult, similar to the shortfall in the training/procedures system. Language barriers also present problems in health and safety management in agriculture [3], and many studies are being carried out in areas of occupational safety on the functions and positive effects of safety sign and warning label design [26, 27]. Given the characteristics of farm work, with rising numbers of aged farmers and foreign workers, it appears critical to recognize the value of warning/notification items.

According to the safety systems used in this study, some items were identified as being unclassifiable. As such, items relating to public sanitation, general health management, and environmental protection were not classified under systems of safety, as they refer to the general level of safety management rather than to the prevention and management of specific occupational injuries. Moreover, items related to the administrative action of recording and preserving safety documents were not classified into safety systems, as administrative management cannot be clearly defined in its direct causal association with occupational injuries.

Despite the existence of agricultural health and safety checklists developed by private institutions and academia, this study limited its analysis to checklists developed by national institutions or international organizations. Therefore, further research is required to review a more diverse range of items on health and safety management, and include checklists developed by private organizations, such as agricultural and insurance companies, universities, and research institutions.

Kim et al. (2016) engaged in the analysis of causes of farmers' occupational injuries using the logic tree analysis, which confirmed that most safety incidents occur as a result of the accumulation of various errors in safety systems, rather than due to simple exposure to hazards or mistakes by workers [2]. However, the authors of the current study argue that the most optimal checklist for preventing farmers' occupational injuries should include the maximum number of items classifiable within the safety systems presented in this study. For example, in case of asphyxia in a confined workplace, items such as 'measurement of oxygen concentration in a confined space' (maintenance/inspection system), 'operation of ventilation system' (mitigation system), 'installation of warning signs' (warning/notification system), 'collaborative work involving two or more workers and training in working within a confined space' (training/ procedures system), and 'equipping oxygenators' (human factor system) can be presented simultaneously. Similarly, multi-layered solutions must be presented for the case of a single injury in order to increase farmers' understanding of the case and its prevention, leading to more effective prevention of occupational injury.

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#### CONCLUSIONS

Occupational injuries in agriculture occur when individuals are exposed to risk factors, where such exposure coincides with errors in a diverse range of safety systems. This indicates that when devising management strategies to prevent a certain type of occupational injuries, it can be more effective in safety management to present improvements in a diverse range of system errors, rather than fixing errors in a specific system. This study found a large number of checklist items belonging to the training/procedures and mitigation system. For the development of effective and substantial agricultural health and safety checklists or regulations in the future, it appears important to consider overlapped actual errors in safety systems according to each injury type, and develop corresponding checklist items proposing the supplementation of such systems, rather than presenting items that are biased towards certain safety systems or providing simple safety management information.

### Acknowledgement

This work was carried out with the support of "Cooperative Research Program for Agriculture Science and Technology Development (Project No. PJ01007903)" Rural Development Administration, Republic of Korea.

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